Product Data Sheet

**Tomoil™ Circulating Oil 320**

Circulating oil

**Product description**

Tomoil™ Circulating Oil 320, expertly developed with German technology and engineering, emerges as a rust and oxidation (R&O)-inhibited, anti-wear circulating oil meticulously crafted to provide effective lubrication for friction parts and diverse mechanisms. Formulated using quality mineral base oils, it is augmented with a carefully selected additive package to thwart oxidation, corrosion, and wear.

**Application**

**Features & Benefits**

• Remarkable demulsibility  
• High resistance to oxidative degradation  
• Exceptional rust and corrosion protection  
• Excellent water-separating properties  
• Prolonged service life

**Typical Properties**

|  |  |  |  |
| --- | --- | --- | --- |
| **Property** | **Unit** | **Test method** | **Typical value** |
| ISO viscosity grade | - | - |  |
| Density at 15°C | g/cm3 | ASTM D4052 |  |
| Kinematic Viscosity at 40°C | mm2/s | ASTM D445 |  |
| Kinematic Viscosity at 100°C | mm2/s | ASTM D445 |  |
| Viscosity Index | - | ASTM D2270 |  |
| Acid number | mg KOH /g | ASTM D974 |  |
| Flash Point (COC) | °C | ASTM D92 |  |
| Pour Point | °C | ASTM D97 |  |
| Water seperability at 54°C | min | ASTM D1401 |  |
| Air release | min | ASTM D3427 |  |
| FZG Scuffing, A/8.3/90 | Fail Load Stage | DIN 51354-2 |  |
| Copper Strip Corrosion, 3 h, 100 °C | - | ASTM D130 |  |
| Oxidation stability - TOST Life | hrs | ASTM D943 |  |
| Oxidation stability - RPVOT | min | ASTM D2272 |  |
| Foam, Seq I, Tendency / Stability | ml/ml | ASTM D 892 |  |
| Rust-Preventing Characteristics, A&B | - | ASTM D665 |  |

Typical property characteristics are based on current production. Whilst future production will conform to Tomoil™ specifications, variations in these characteristics may occur.

**Specifications**

• DIN 51524/1 (HL)  
• ISO 11158 (HL)  
• DIN 51517-2 (CL)

**Health, Safety & Environment**

* **Health and Safety**

This product is unlikely to present any significant health or safety hazard when properly used in the recommended application, and good standards of industrial and personal hygiene are maintained.

For further guidance on Product Health & Safety refer to the appropriate Safety Data Sheet which can be obtained upon request or through our website: [www.tomoil.de](http://www.tomoil.de)

* **Protect the Environment**

Take used oil to an authorized collection point. Do not discharge into drains, soil or water.

**Available pack sizes**

* 1 L Canister plastic
* 4 L Canister plastic
* 5 L Canister plastic
* 7 L Canister plastic
* 20 L Canister plastic
* 30 L Canister plastic
* 200 L Drum sheet metal
* 1000 L Container

**Storage**

* We recommend to store all packages under cover.
* Where outside storage is unavoidable drums should be laid horizontally to avoid the possible ingress of water and damage to drum markings.
* Products should not be stored above 60 °C, exposed to hot sun or freezing conditions.

**Notes**

This data sheet and the information it contains is believed to be accurate as of the date of printing. However, no warranty or representation, express or implied, is made as to its accuracy or completeness. Data provided is based on standard tests under laboratory conditions and is given as a guide only. Users are advised to ensure that they refer to the latest version of this data sheet. It is the responsibility of the user to evaluate and use products safely, to assess suitability for the intended application and to comply with all applicable laws and regulations. Safety Data Sheets are available for all our products and should be consulted for appropriate information regarding storage, safe handling, and disposal of the product. No responsibility is taken by ALCO LLC for any damage or injury resulting from abnormal use of the material, from any failure to adhere to recommendations, or from hazards inherent in the nature of the material. All products, services and information supplied are provided under our standard conditions of sale. You should consult our sales specialists if you require any further information.